

PROFLEXRV™

MULTI-PURPOSE BRUSHABLE REPAIR COATING

1. PRODUCT NAME:

Pro Flex RV™ Multi-Purpose
Brushable Repair Coating

2. MANUFACTURER:

GEOCEL, LLC
P.O. Box 398
Elkhart, IN 46515 USA
Phone: (800) 348-7615
Fax: (800) 348-7009
www.GeocelUSA.com

3. PRODUCT DESCRIPTION:

Pro Flex RV™ Multi-Purpose Brushable Repair Coating is a single-component, brushable, elastic sealer with rubber-like flexibility. It is designed for many construction, roofing, agricultural, manufacturing, and industrial applications.

Product Benefits:

- Exhibits adhesion to many construction materials including damp, oily, or dirty surfaces
- Withstands water contact immediately after application to stop leaks
- Prevents rust on any metal surface
- Mildew resistant
- Paintable, resealable
- Easy to apply at any temperature
- Stays flexible, will not crack

Basic Uses:

- Rustproofs metal surfaces such as: roof flashings, pipes, chimney caps, vents, gutters, duct work, HVAC equipment, and roof fasteners

Adheres To: Aluminum, glass, vinyl, steel, wood, and other common substrates

Composition and Materials:

Pro Flex RV Multi-Purpose Brushable Repair Coating is based on a proprietary, ethylene tripolymer formulation. This

formula produces a product with exceptional adhesion, flexibility, and resistance to tear, shear, stress, and weathering.

Grade: Semi-self-leveling, brushable grade consistency

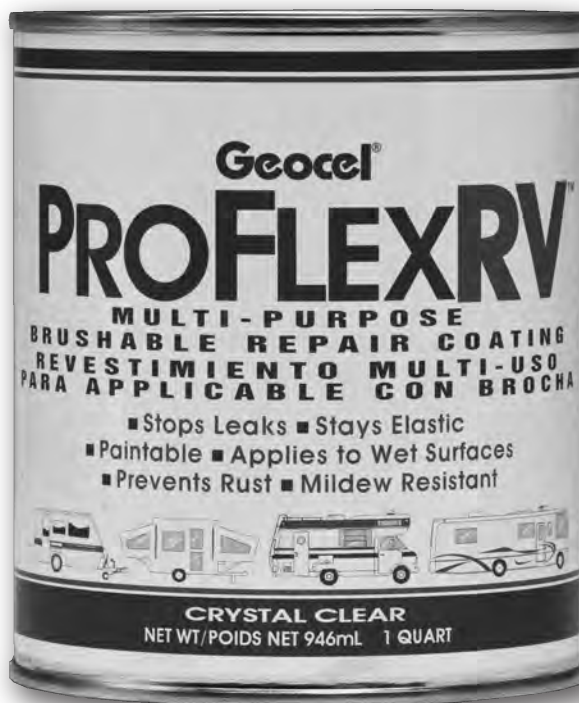
Primer: Not required on most surfaces. If primerless adhesion to a particular substrate is in question, a test application is recommended. Contact Geocel's Technical Service Department for further information.

Packaging: Quart cans

Colors: Crystal clear

Limitations:

- Do not use on traffic-bearing surfaces
- Do not use on polystyrene insulation sheathing or EPDM



- Do not use in areas where food is processed or stored
- Product contains solvents that may craze some plastic materials

This is a repair product for limited area applications and not intended to be used as a complete surface coating or for continuous underwater applications. It is recommended for exterior use only due to odor emitted during cure.

4. INSTALLATION:

Surface Preparation: For best results, areas to be sealed should be basically clean and surface dry, although moderate amounts of dampness will not interfere with adhesion. For maximum adhesion to heavily oiled or dirty surfaces, areas to be sealed may need to be wiped with a solvent and allowed to dry. Use of a rag or brush to remove dust, dirt, or other

contaminants is recommended. Contact Geocel's Technical Service Department or representative if such agents are involved.

Elongation: 565%

Tack Free: 2.5 hours

Cure: 5 days

Service Temperature:
-40° F to 180° F (-40° C to 82° C)

Application Temperature:
0° F to 140° F (-18° C to 60° C)

Application and Tooling: Apply with a brush, trowel, or putty knife, tooling sealant into seams and cracks needing to be sealed. Applied sealant thickness should not exceed 1/32" per coat. If applied thicker than 1/32" per coat, sealant will not cure properly and may crack or split during cure. To obtain a thicker cured film, apply several light coats of sealant, allowing 24 hours between coats. If painting, use a test area to determine compatibility.

For applications involving EPDM, please consider using our Geocel Advanced RV EPDM™ Roof Sealant.

Painting: Pro Flex RV Multi-Purpose Brushable Repair Coating may be painted with most water- or oil-based paints. When using an oil-based paint, allow sealer to fully cure before painting.

Cleaning: Remove spilled or misapplied sealant from tools or other surfaces with mineral spirits. Cured material may be removed from tools or other surfaces with MEK or xylene. Observe manufacturer's precautions when using toxic or flammable solvents.

Storage Life: One year (unopened cans)

Warning: Harmful or fatal if swallowed. If swallowed, call a physician immediately. May be harmful if inhaled in an enclosed space. Use only in a well-ventilated area. Avoid prolonged skin contact. Combustible (during cure). **KEEP OUT OF REACH OF CHILDREN.**

5. AVAILABILITY AND COST:

Marketed throughout the U.S., Pro Flex RV Multi-Purpose Brushable Repair Coating is available from recreational vehicle dealers and service centers. Costs and further technical data are available from your local Geocel representative or from Geocel's corporate offices.

6. LIMITED WARRANTY:

Geocel, LLC warrants that the product is manufactured according to their published standards. The company guarantees for 5 years from date of manufacture that Pro Flex RV Multi-Purpose Brushable Repair Coating will not crack due to normal expansion and contraction and that it will not lose its adhesion or cohesion.

Geocel, LLC will, at its option, either refund the purchase price of, or provide replacement for, that portion of Pro Flex RV Multi-Purpose Brushable Repair Coating which fails to perform in accordance with this warranty. Such refund or replacement will constitute the limit of Geocel's liability and obligation for any such failure. Geocel, LLC will not be liable or obligated otherwise for any loss or damage arising directly or indirectly from this product, or the use or failure thereof, whether based on breach of warranty or negligence.

7. MAINTENANCE:

No maintenance should be required. If the sealant is damaged, either remove it and reseal with Pro Flex RV Multi-Purpose Brushable Repair Coating, or apply additional Pro Flex RV Multi-Purpose Brushable Repair Coating over the damaged area.

8. TECHNICAL SERVICES:

Geocel representatives throughout the U.S. are available to provide technical assistance. Geocel's in-house technical staff and laboratory facilities are equipped to respond to specific requests for further information and/or applications testing.

THEORETICAL YIELD per GALLON

Surface Type	Sealant Thickness	Yield (approx.)
Smooth (sheet metal)	1/16" (62 mils)	100 sq. ft.
Porous (wood shingles)	1/16" (62 mils)	25 sq. ft.

For additional product information, refer to the product spec sheet located at www.GeocelUSA.com.